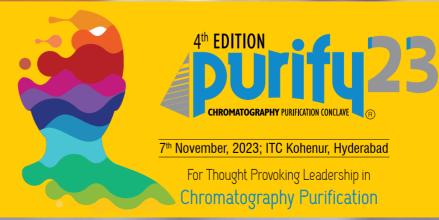
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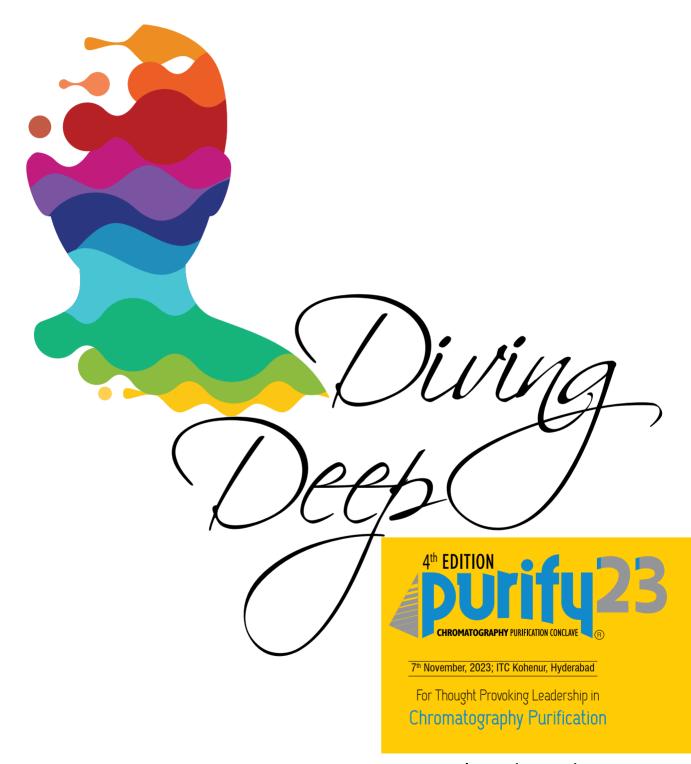












...a landmark event



Contents

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CHROMATOGRAPHY

Project Execution: Custage Marketing Solutions LLP, 406, Vikas Centre, Dr. C. G. Road,

Chembur, Mumbai 400 074, INDIA

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Custage Marketing Solutions LLP is a Mumbai-based boutique communications company that specialises in marketing communications services for the B2B and is adept at creating niche premium communication platforms (vide print, digital and events) that are high in impact and a source of relevant knowledge sharing for the industry.



Numbers Crunched

A symphony of numbers that was music to the ears of all...the delegates savoured the content... the speakers enjoyed the audience's attention...the sponsors lapped up the opportunities and the exhibit zone allowed the showcase of the latest capabilities!

It was all corners covered at PURIFY'23!







In **Dialogue**

Dear Esteemed Chromatographers,

As we complete the 4th Edition of PURIFY Conclaves, we look back, happy and satisfied as the 4th Edition of PURIFY'23 held at Hyderabad on 7th November, 2023 was the biggest gathering this far with 320 attendees, and I hope we raise the bar still further each time. A deep-hearted thank you to delegates, speakers and sponsors for making PURIFY meaningful for the industry.

We are overwhelmed to note that PURIFY Conclaves are increasingly becoming a part of the industry calendar of events, globally. As a technique, chromatography purification continues to excite the industry as it stretches possibilities with a dynamically changing horizon.

To add, on the other hand, India continues to inspire the world with its progress. The Indian pharmaceutical and biopharmaceutical industries are taking giant strides for their ability to deliver! Thus, the PURIFY platform for chromatography purification, conceived here in India, has attracted and will ontinue to attract brands from across the world to make a meaningful impact at PURIFY Conclaves. Incidentally, this edition of PURIFY also witnessed the largest number of overseas guests; truly obliged!

Very humbly, Team PURIFY accepts the gracious accolades and feedback received for PURIFY'23.

We will continue to improvise, address our shortcomings and make your experience of attending a PURIFY event truly memorable.

See you soon at our next edition at Mumbai...for the first time at the 'Maximum City'! Be there as we curate the script of PURIFY'24! The Team will reach out to you as always for sponsorship, tablespace, delegate spots and more.

We cherish our relationship with you! We cherish your business! See you at PURIFY'24!



Manish Chawla Managing Partner Custage Marketing Solutions LLP



Acclaimed Advisory Board

The core competency of the esteemed advisory board ensured the most relevant content that benefitted attendees. Their deliberations have constantly served as a guiding light to build an event that is today benchmarked as the highest impact conclave witnessed by this industry.

Katkam Srinivas

Sr. Vice President, Global Head, Sales & Marketing - API, MSN Laboratories Pvt. Ltd., Hyderabad



M. Damodharan Chief Quality Officer, Global

Quality & Regulatory Affairs,
Sai Life Sciences Ltd.,
Hyderabad



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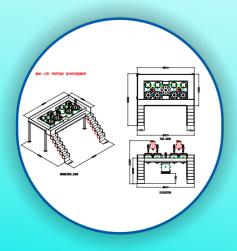
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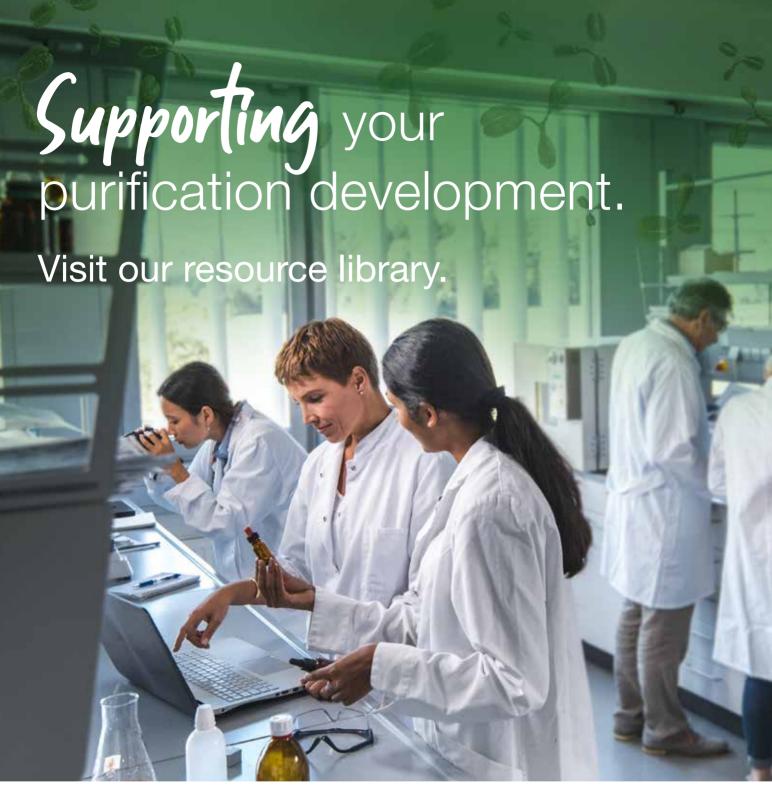
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Vivid **Campaigns**

As Rome wasn't built in a day, so was the success of PURIFY'23. It's been 115+ campaigns that were thoughtfully conceived and diligently implemented. A myriad of platforms were used to put the best foot forward to approach all stakeholders in the business of 'Chromatography Purification'. The result was evident – the big success of PURIFY'23!





Are You Ready to Embark on A Transformative Journey in The World of Chromatography **Purification?**

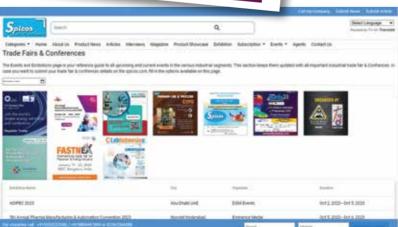
Look no further than PURIFY23 - the most anticipated event of the year for professionals in the pharmaceutical industry at ITC Kohenur in Hyderabad on 7th November, 2023.

26 | Pharma Utility | August 2023 ealthberg Biotech कृष्ण जन्मान्दर्भ की





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16

Programme

Never before a programme with such diversity of talks, coupled with depth of knowledge. Speakers from PAN India adorned PURIFY'23.

Timing	Presentation	Speaker	
8:00 am - 9:00 am	Registration with Networking Tea / Coffee		
9:00 am - 9:20 am	Inauguration and Welcome Address	Jayesh Ranjan, Andreas Bhagwani, Advisory Board and Manish Chawla	
9:20 am - 9:30 am	Keynote Address	Jayesh Ranjan, I.A.S., Principal Secretary, Information Technology (IT) & Industries and Commerce (I&C), Government of Telangana	
9:30 am - 9:50 am	Inaugural Address: GLP-1 Receptor Agonists – Fundamentally Changing the Landscape of Weight Management; Purification, a Big Role to Play	Andreas Bhagwani, CEO, Nanologica AB, Sweden	
9:50 am - 10:10 am	Chromatographic Separations Using Polymeric Adsorbent Resins: Case Study of Peptide Purification Using Improved Simulated Moving Bed	Tokumaru Izuru, Division Manager, Director of the Board, Mitsubishi Chemical Aqua Solutions, Japan	
10:10 am - 10:30 am	Optimising Workflows for Biotherapeutic Production	Khaled S. Mriziq, Senior Global Product Management Manager, Process Chromatography, Bio-Rad Laboratories, USA	
10:30 am - 10:50 am	Bioprocess Chromatography Intensification - Inline Dilution / Conditioning Based Automated System for Buffer Prep Area and Innovative Chromatography Systems	Charles MY Lim, Director - International Business, Lisure Science (Suzhou) Co. Ltd., China	
10:50 am - 11:20 am	Panel Discussion: Importance of Investing in Right T	echnologies - Imperative for Business Growth	
	Ankur Vaid, Joint Managing Director & CEO, Concord Professor Emeritus, Dept. of Bionano Engineering, Han Designated Partner, Hemmo Pharma LLP, Mumbai; McQuality & Regulatory Affairs, Sai Life Sciences Ltd., Hyde	Yang University Erica, Korea; Madhu Utamsingh, oderator: M. Damodharan, Chief Quality Officer, Global	
11:20 am - 11:45 am Networking Tea / Coffee Break			
11:45 am - 12:05 pm	Improve Purification Efficiency and Reduce Your Purification Footprint by Using a Single System for Scouting, Collection and Reanalysis	Sambasivarao Vattikuti, ACG-COM-LSS Global Sales, Agilent Technologies, Hyderabad	
12:05 pm - 12:25 pm	No more TLC - Redefining Flash and Preparative Chromatography Method Development	C. S. Godbole, Partner, Septech Marketing LLP, Mumbai	
12.25 pm - 12.45 pm	Simulated and Experimental Methods for Binaries in Chromatography	Birger Holz, Senior Business Development Manager Asia, KNAUER, Germany and N. Hari, Technical Director, Inexus Biotech Pvt. Ltd., Chennai	
12:45 pm - 1:05 pm	Preparative HPLC with a Metal Free Flow- path (PEEK) for High Performance Protein and Radiochemical Compounds Purification	Arie Kant, Managing Director, Sykam GmbH, Germany	
1:05 am - 1:25 pm	Exploring the Newest Applications in Perfume and Pharma in Supercritical Fluid Chromatography	Brice Sarrail, Managing Director, SFE Process, France and Piotr Kesicki, International Sales Manager, SFE Process, France	

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	Presentation	Speaker		
1:25 pm - 1:45 pm	Optimising the Usage of a 2000 mm DAC Column; an Insight into Its Design and Automation	L. Koteswara Rao, Managing Director, Intech Analytical Instruments, Hyderabad		
1:45 pm - 2:35 pm	Networking Lunch Break	rking Lunch Break		
2:35 pm - 2:55 pm	Enhance LC Purification Workflow: Discover Time Saving Improvements for Your Analysis	Navin Devadiga, Asst. Manager - Drug Discovery, Business Development, Shimadzu Analytical (India) Pvt. Ltd., Mumbai M. V. Narendra Kumar T., Director- Knowledge Management and Tech Support, Daicel Chiral Technologies India, Hyderabad		
2:55 pm - 3:15 pm	Chiral Separations: Milligram to Metric Tonne Scale			
3:15 pm - 3:35 pm	Scaling Up of Purification of a Diverse Range of Molecules: Advancements in Chromatographic Techniques	Kandukuri Nagesh Kumar, Associate Director - Application Lab, YMC India Pvt. Ltd., Hyderabad		
3:35 pm - 3:55 pm	Process Chromatography: Scale Up Strategies and Solutions	Sandeep B. Kale, Chief Executive Officer, Sanovaskale Technologies Pvt. Ltd., Pune		
3:55 pm - 4:25 pm	Panel Discussion: Demystifying the Complexity of Oligonucleotides Business			
	Raghavendra Goud Vaggu, Exec-Director, PharmNXT Executive Officer, Hanugen Therapeutics Pvt. Ltd., Ben (Oligonucleotides / DC), Syngene International Ltd., Be Director-Technical, Devi Pharmatech Pvt. Ltd., Hyderab	galuru; Nitin Bansode, Senior Research Investigator engaluru; Moderator: Satyanarayana Kota,		
4:25 pm - 4:55 pm	Networking Tea / Coffee Break			
4:55 pm - 5:15 pm	A New Generation Silica for Peptide Purification	Olga Krivosheeva, Application Project Manager,		
		Nanologica AB, Sweden		
5:15 pm - 5:35 pm	Novel Stationary Phases for Improving Separation and Purification	Nanologica AB, Sweden Lalaso Mahind, Application Manager - Chromatography, Avantor Performance Materials Pvt. Ltd., Mumbai		
5:15 pm - 5:35 pm 5:35 pm - 5:55 pm		Lalaso Mahind, Application Manager - Chromatography, Avantor Performance Materials Pvt.		
	and Purification Sustainability and Green Technology Trends in	Lalaso Mahind, Application Manager - Chromatography, Avantor Performance Materials Pvt. Ltd., Mumbai Dileep Chandra Sreerama, Field Application Specialist		
5:35 pm - 5:55 pm	and Purification Sustainability and Green Technology Trends in Isolation of Chemical Constituents How Digitalisation and Lab Automation Help in	Lalaso Mahind, Application Manager - Chromatography, Avantor Performance Materials Pvt. Ltd., Mumbai Dileep Chandra Sreerama, Field Application Specialist (Chromatography), Buchi India Pvt. Ltd., Bengaluru Raveendranath Govindaraj, Founder and Managing Partner, Lab Iconics Technologies LLP, Hyderabad		
5:35 pm - 5:55 pm 5:55 pm - 6:15 pm	Sustainability and Green Technology Trends in Isolation of Chemical Constituents How Digitalisation and Lab Automation Help in Pharmaceutical and Biotechnology Industries Panel Discussion: Al, a Disruptor / Enabler for the Pharmaceutical and Biotechnology Industries Panel Discussion: Al, a Disruptor / Enabler for the Pharmaceutical and Biotechnology Industries Panel Discussion: Al, a Disruptor / Enabler for the Pharmaceutical Alexandrian State of Charles and Charles	Lalaso Mahind, Application Manager - Chromatography, Avantor Performance Materials Pvt. Ltd., Mumbai Dileep Chandra Sreerama, Field Application Specialist (Chromatography), Buchi India Pvt. Ltd., Bengaluru Raveendranath Govindaraj, Founder and Managing Partner, Lab Iconics Technologies LLP, Hyderabad narma and Bio-pharma Industries & Marketing - API, MSN Laboratories Pvt. Ltd., bbal Quality & Regulatory Affairs, Sai Life Sciences Ltd., fice President, Auropeptide Ltd., Hyderabad; Somesh Solutions, Aragen Life Sciences, Hyderabad; Moderator:		

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300ml/min	15 MPA (2175 Psi)	±0.5%	1	1
600ml/min	15 MPA (2175 Psi)	±0.5%	1	1
1000ml/min	10 MPA (1450 Psi)	±0.5%	1	1
2000ml/min	10 MPA (1450 Psi)	±0.5%	1	-N.A-
3000ml/min	10 MPA (1450 Psi)	±0.5%	1	-N.A-



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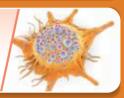


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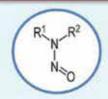




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GLP-1 Receptor Agonists – Fundamentally Changing the Landscape of Weight Management; Purification, a Big Role to Play

Andreas Bhagwani, CEO, Nanologica AB, Sweden

iabetes and obesity are currently two of the major healthcare burdens globally, for patients and for healthcare systems. Treatment for diabetes has been around for more than 100 years in the form of insulin, but in the last years we have seen a gradual increase in interest in GLP-1 receptor agonists for treating diabetes and later also obesity.

This interest has now exploded, and GLP-1 receptor agonists are totally changing the landscape for weight management, starting with Novo Nordisk's Wegovy, soon to be followed by Lilly's Mounjaro. However, many patients with diabetes and obesity remain untreated, or poorly treated, as the drugs are too expensive or not available in sufficient quantities.

GLP-1 receptor agonists and drugs with similar mechanisms of action are of particular interest, not solely due to their effects on blood glucose management and weight loss, but also due to their promising effects on cardiovascular conditions and Alzheimer's disease where clinical studies are ongoing. This cements the outlook for this drug class becoming the most important drug class globally the coming decades.

There are more than 100 clinical stage GLP projects ongoing and almost all of them will require purification. How will we, the industry, respond to this fundamental challenge? And how will the semaglutide patent expirations in China in 2026 effect the volume of existing products and the appetite for new projects? I am looking forward to discussing this with the participants at the Purify'23 Conclave.



Chromatographic Separations Using Polymeric Adsorbent Resins: Case Study of Peptide Purification Using Improved Simulated Moving Bed

Tokumaru Izuru, Division Manager, Director of the Board, Mitsubishi Chemical Aqua Solutions, Japan

itsubishi Chemical Aqua solutions is a Total Solution Provider for Chromatographic Separation media, Process Development & Optimization, and Advanced Chromatographic Systems. ISMB (Improved Simulated moving Bed) systems Provides better separation performance, Low Construction Cost and is Compact makes it ideal for high value product's purification where high purity without loss of the product (i.e., High Recovery) is required.



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My talk is focused on purification of a Peptide molecule with ISMB and Polymeric Stationary phase resulting in a Product with High Purity and very High Recovery.



Optimising Workflows for Biotherapeutic Production

Khaled S. Mriziq, Senior Global Product Management Manager, Process Chromatography, Bio-Rad Laboratories, USA

everaging 70+ years of life sciences expertise to advancing discovery across the spectrum of science. Bio-Rad is a global leader in innovative products for life science research and clinical diagnostics.

Developing biopharmaceuticals and other valuable products through cells, viruses, or entire organisms requires the development of precise processes, manufacturing practices, and quality control standards. Biopharmaceutical companies are evolving to meet the industry demands and supply needs. As biotherapeutic structures become more diverse, new workflows are emerging for the production of these biomolecules. New selectivity and high-capacity chromatography techniques are being implemented to maximize processes. We will present an overview of bioprocessing tools with focus on approaches to accelerate method development and optimize downstream purification workflows.



Bioprocess Chromatography Intensification -Inline Dilution / Conditioning Based Automated System for Buffer Prep Area and Innovative Chromatography Systems

Charles MY Lim, Director - International Business, Lisure Science (Suzhou) Co. Ltd., China

eople talked a lot about bioprocess intensification but have rarely talked enough about buffer prep intensification. An Inline Dilution/Conditioning (ID/IC) Based Relay Tank System was developed as an alternative solution to traditional tank farm in biopharmaceutical plant. The system provides real-time buffer preparation capability for 6-8 different buffers simultaneously with much smaller vessel sizes

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and cGMP footprints, achieving significant saving on capital investment and operating cost. Innovative strategies in standardizing the system made the solution a robust alternative to traditional tank farm and led to well controlled project execution. While highly recommended to greenfield project, the solution makes even difficult expansion of existing cGMP plant technically possible and economically achievable. Innovative integrated, multicolumn and continuous chromatography systems leads to productivity intensification.



Improve Purification Efficiency and Reduce Your Purification Footprint by Using a Single System for Scouting, Collection and Reanalysis

Sambasivarao Vattikuti, ACG-COM-LSS Global Sales, Agilent Technologies, Hyderabad

he talk covers the challenges that various industries are facing in terms of purification systems and the Agilent solutions available. It also discusses how an analyst workflow can be simplified, ultimately increasing lab efficiency. It also focuses on how various solutions can help you reduce your lab footprint, as lab space is a major issue for many organizations. It also discusses a solution in which a single system is used for method scouting, preparation, and re analysis. It addresses issues in a variety of industries, including pharmaceuticals, drug discovery, biopharmaceuticals, chemicals and energy, food and pesticides, academia, and so on. Automation, high throughput, specificity, purified compound analysis, speed and scalability, future proofing and upgradability, and flexibility are among the challenges addressed. Overall, it covers the Solution approach to increasing the lab's purification efficiency and productivity.



Simulated and Experimental Methods for Binaries in Chromatography

L-R: Birger Holz, Senior Business Development Manager Asia, KNAUER, Germany **N. Hari,** Technical Director, Inexus Biotech Pvt. Ltd., Chennai

ver since the conceptual introduction followed by practical implementation by Broughton and Gerhold, simulated moving bed (SMB), a continuous multi-column chromatographic process, has become an indispensable for the separation of binary mixtures such as the enantiomers of a chiral



compound. The utility of SMB has become so widespread, the manufacturing of active pharmaceutical ingredients, including wonder drugs, has become a reality. The key advantages such as higher productivity and purity, reduced solvent consumption, etc., have made SMB as a preferred choice over single column preparative chromatography, SMB separations achieve higher productivity and purity, while reducing the solvent consumption. In this talk, a theoretical introduction to SMB is given followed by showcasing a few examples where the practical implementation and power of SMB is demonstrated.



Preparative HPLC with a Metal Free Flowpath (PEEK) for High Performance Protein and Radiochemical Compounds Purification

Arie Kant, Managing Director, Sykam GmbH, Germany

ykam Chromatography GmbH, based in Eresing, Germany will present and discuss the challenges and objectives to realize HPLC systems with a metal free flow-path enabling the use of polymeric high performance chromatography media with small bead-sizes (10-20µm) and columns up to 1 litre (50x500mm). The versatile concept of pumps, valves, detection and fraction collection is suitable for many well-known protein purification strategies and, well suitable and applied for radioactive compounds purifications. More specifically, serving the field of Lanthanoid purifications gaining lots of interest in recent years.



Exploring the Newest Applications in Perfume and Pharma in Supercritical Fluid Chromatography

L-R: Brice Sarrail, Managing Director, SFE Process, France
Piotr Kesicki, International Sales Manager, SFE Process, France

his topic delves into the most recent breakthroughs in equipment tailored for supercritical fluid chromatography (SFC), and how these innovations are revolutionising both the pharmaceutical and perfume industries. The presentation will spotlight state-of-the-art solutions, encompassing cutting-edge column technologies, pioneering pumping systems, and inventive sample injection methods. It will elucidate how these advancements in SFC equipment are enabling heightened separation efficiency, expanded peak capacity, and accelerated throughput, directly benefiting processes

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within the pharmaceutical and perfume industries. Furthermore, it will expound upon the strides made in system control and automation, which foster greater precision and reproducibility in SFC workflows. By showcasing these newest technological solutions, the presentation aims to inspire scientists and researchers within the pharmaceutical and perfume industries to actively engage with the rapidly evolving field of SFC, harnessing these advancements to optimize the efficiency and capabilities of their analytical processes.



Optimising the Usage of a 2000 mm DAC Column; an Insight into Its Design and Automation

L. Koteswara Rao, Managing Director, Intech Analytical Instruments, Hyderabad

sing the DAC-2000mm in the production area with simplified operation is the critical parameter. Since the operation of packing and unpacking the media into the column is the primary step. Removing the Inlet and outlet frits from the DAC column for washing is the secondary step.

I will be describing how our DAC-2000mm made simple in design and how we make use of hydraulic system in operating the column.

Handling the fractions after the separation is another challenge in such bigger system., for which I will be explaining how our post column fraction pooling system can process the fractions which are in huge volumes.



Enhance LC Purification Workflow: Discover Time Saving Improvements for Your Analysis

Navin Devadiga, Asst. Manager - Drug Discovery, Business Development, Shimadzu Analytical (India) Pvt. Ltd., Mumbai

reparative Chromatography is a versatile technique, widely adopted across various research, development, and manufacturing applications. It plays a pivotal role in synthesizing new drug compounds, identifying active components in natural products, and collecting significant quantities of unknown compounds in the food and pharmaceutical industries for subsequent structural analysis.



Efficiency and precision are essential in purification workflows. Embracing automation can be a game-changer, streamlining your processes and delivering consistent, reliable results. The Nexera Prep Series revolutionizes the complete preparative processes with unique solutions such as MDAP, ASAPrep, UFPLC & Nexera UC Prep.

Learn how to streamline your processes, reduce downtime, and improve productivity at every step. With the right tools and solutions, you can ensure your purification processes are not only efficient but also yield high-quality results, saving you time and resources.

Experience the future of purification and streamline your processes with the Nexera Prep Series to achieve exceptional results in your endeavors.



Chiral Separations: Milligram to Metric Tonne Scale

M. V. Narendra Kumar T., Director- Knowledge Management and Tech Support, Daicel Chiral Technologies India, Hyderabad

he art of enantioseparation has seen a most dramatic development and progress over the last three decades, maturing from a specialty field of a few experts to an area of major scientific and economic interest. Chiral Chromatography offers quick way of separating enantiomers from racemic mixtures compared to asymmetric synthesis. Selection of the chiral stationary phase (CSP) is an important consideration in separating enantiomers while using High-Performance Liquid chromatography (HPLC), Supercritical Fluid Chromatography (SFC), and Simulated Moving Bed (SMB) Chromatography. Daicel's Immobilized CSPs has opened huge opportunities with regard to selectivity and solvent compatibility for chiral separations using LC, SFC and SMB. Chiral separation of samples with poor solubility was well addressed with the help of immobilized chiral columns. Typically, prep HPLC and prep SFC techniques are commonly employed in quick separation of few milli gram to Kg scale to support drug discovery and development activities. Batch chromatography system consisting of Process scale LC with DAC columns are capable of separating the racemates in the range of multi-Kg to multi hundred Kg scale, whereas SMB is an efficient tool for commercial production of chiral drugs in multi hundred Kg to metric ton scale. In summary, chiral chromatography is integral part of drug discovery to commercial production of chiral drugs.

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Scaling Up of Purification of a Diverse Range of Molecules: Advancements in Chromatographic Techniques

Kandukuri Nagesh Kumar, Associate Director - Application Lab, YMC India Pvt. Ltd., Hyderabad

This session delves into the fascinating world of purifying critical molecules that drive

Discover the latest purification techniques for APIs and intermediates, whether they're chiral or achiral. We'll focus on how these techniques ensure safety and effectiveness in drug development. Dive into the world of proteins and their precise separation and purification, essential for groundbreaking research and applications in biotechnology.

We'll also take a closer look at streamlining the purification of carbohydrates, crucial components in the food and pharmaceutical industries. Additionally, we'll explore the purification of natural products and peptides, essential for developing bioactive compounds.

Throughout this journey, you'll see how innovative prep chromatography systems and various column chemistries are transforming purification processes. Don't miss this opportunity to gain insights into the latest purification techniques for these vital molecule categories. Join us for an informative exploration of the power of purification.



Process Chromatography: Scale Up Strategies and Solutions

Sandeep B. Kale, Chief Executive Officer, Sanovaskale Technologies Pvt. Ltd., Pune

hese days, low, moderate and high pressure adsorptive and kinetic chromatography is successfully used for various applications capture, purification, concentration, desalting, salt formation etc. These applications are useful in API, natural products, peptide and proteins, sugars and oligosaccharide, nucleoside, antibiotics purification to separate structurally similar and dissimilar product and process impurities. Multiple strategies are possible and can be explored during developmental stage and then can be scaled up through strategic approach. Based on kinetic or thermodynamic case of process scale chromatography, a scale up strategy needs to be decided with specific and key objectives



to make it a successful scale up. At Sanovaskale, we have developed specific strategies for scale up of process chromatography and have applied them successfully at commercial scale. The process chromatographic hardware or system design and automation also plays a crucial role and a case study based on technological aspects and hardware will be discussed in the talk.



A New Generation Silica for Peptide Purification

Olga Krivosheeva, Application Project Manager, Nanologica AB, Sweden

he rising incidence of diabetes and obesity globally is driving a huge demand for insulin, GLP-1 analogues, and other peptides. However, the manufacturing of these drugs is intricate and purity requirements for the final product are very tight. Chromatography is a key technology for purification of peptides with complex impurity profiles in downstream processing. The quality of silica used for the chromatography is of fundamental importance for an efficient purification of the peptide, which is dictated by an optimized process for the manufacturing. Nanologica's new generation silicabased chromatography media NLAB Saga® has been especially developed to withstand the conditions used in industrial scale peptide purification by chromatography. It has a large available surface area, high ligand density, and narrow pore size distribution. This, combined with controlled particle size and particle size distribution, results in a silica with a high loading capacity and low back pressure. Finally, challenging purification of crude insulin sample demonstrates superior properties of NLAB Saga®.



Novel Stationary Phases for Improving Separation and Purification

Lalaso Mahind, Application Manager - Chromatography, Avantor Performance Materials Pvt. Ltd., Mumbai

ovel Stationary Phases for Improving Separation and Purification pertains to advancements in chromatography and purification techniques. It involves the development and use of innovative stationary phases to enhance the separation and purification of chemical compounds.

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Sustainability and Green Technology Trends in Isolation of Chemical Constituents

Dileep Chandra Sreerama, Field Application Specialist (Chromatography), Buchi India Pvt. Ltd., Bengaluru

arly in the development phase, a "sustainable mind set" is necessary to ensure that the upcoming sub-processes could also meet requirements. This means that the design, validation, optimization, and scale-up steps follow the same principles regarding safety and toxic waste management and consider the green and sustainable aspects of the reaction and separation / isolation of target molecule to achieve the desired purity. Even if these issues are addressed, the separation of the reaction media and solvents used are necessary to a certain degree.

In R&D of new drug products with a greener process emphasis, a full understanding of the impact of chromatography in the discovery phase of drug development is crucial. With large quantities of small scale (<1000mg) separations typically evaluated and purified, a chromatographic technique needs to be easily integrated into workflows and readily robust. integration of supercritical fluid chromatography (SFC) has allowed for increases in productivity, decreases in toxic/hazardous solvent consumption and a more green approach to chromatography.

The current talk is more discussion about the new techniques of SFC separation for the analysis and purification of mg-kg scale purifications that are routinely handled within discovery lab.



How Digitalisation and Lab Automation Help in Pharmaceutical and Biotechnology Industries

Raveendranath Govindaraj, Founder and Managing Partner, Lab Iconics Technologies LLP, Hyderabad

n the realm of laboratory management, integrating informatics systems is crucial for optimizing processes, data management, and decision-making. Join us as we explore the journey of digital transformation and role of Laboratory Informatics Management Systems (LIMS) in streamlining sample tracking, data analysis, and compliance. Discover how LIMS can enhance productivity, data integrity, and regulatory adherence, and learn best practices for implementation. Join the conversation and revolutionize your laboratory operations at Purify23!

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CHIRALPAK® ID / ID-3 / ID-U

CHIRALPAK® IE / IE-3

CHIRALPAK® IF / IF-3

CHIRALPAK® IG / IG-3 / IG-U

CHIRALPAK® IH / IH-3 / IH-U

CHIRALPAK® IJ / IJ-3

CHIRALPAK® IK / IK-3

CHIRALPAK® IM / IM-3

Protein Type

CHIRALPAK® AGP

CHIRALPAK® CBH

CHIRALPAK® HSA

Coated Type

CHIRALPAK® AD/AD-H/AD-3 AD-R/AD-RH/AD-3R

CHIRALPAK® AS/AS-H/AS-3 AS-R/AS-RH/AS-3R

CHIRALPAK® AY-H/AY-3 AY-R/AY-RH/AY-3R

CHIRALPAK® AZ-H/AZ-3 AZ-R/AZ-RH/AZ-3R

CHIRALCEL® OD/OD-H/OD-3 OD-R/OD-RH/OD-3R

CHIRALCEL® OJ/OJ-H/OJ-3 OJ-RH/OJ-3R

CHIRALCEL® OX-H/OX-3 OX-RH/OX-3R

CHIRALCEL® OZ-H/OZ-3 OZ-RH/OZ-3R

Speciality Columns

Crown ether type

 ${\sf CROWNPAK^{\circledR}\ CR-I(+)\ /\ CROWNPAK^{\circledR}\ CR(+)}$

CROWNPAK® CR-I(-) / CROWNPAK® CR(-)

Zwitterionic type

CHIRALPAK® ZWIX(+)

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Anion-exchange type

CHIRALPAK® QN-AX

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Services

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Impurity Isolation Services

Synthesis Services

Peptide Synthesis

Nucleotide Synthesis

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Impurity Synthesis

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Preparative

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- Vancomycine
- 9-AD-4-OH
- Surfactin
- R- DNA (Plasmid)

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- Anidulafungin
- Fosfomycine
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- Cetrorelix
- Octreotide
- Triptorelin
- Droxidopa
- Norephidrine

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ABOUTIQUE

EXHIBIT ZONE

30



Table Partners









































































A Boutique **Exhibit Zone**

It's a tremendous valueadd to a great event. The highlight being the highly motivated table partners who went miles to put together a showcase of their products and services. A mini-exhibition that buzzed with activity throughout the day... business enquiries on each table was the satisfying result!









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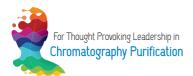










































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NanoPak-C Features

- 75, 40, 10, 5, 3, 1.5 µm bead sizes
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- Efficient separation of large molecules, highly polar & closely related structures at extreme pHs
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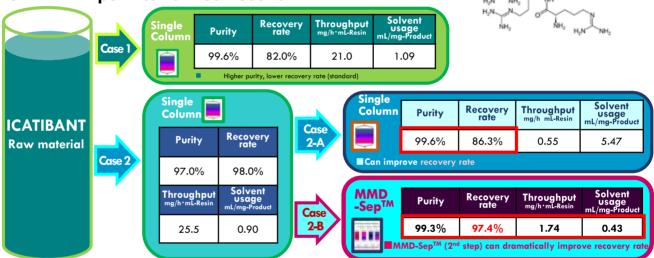
Mid-size molecule API purification example: ICATIBANT

Icatibant

- Drugs for the treatment of acute attacks of hereditary angioedema
- Molecular weight: 1304.55 g/mol (icativant acetate)
- Drug Price: 307,291 JPY for Philadil subcutaneous injection 30 mg syringe 3 mL (as of July 2023)

Ventage Froduct

ICATIBANT purification test results



Estimated production volume

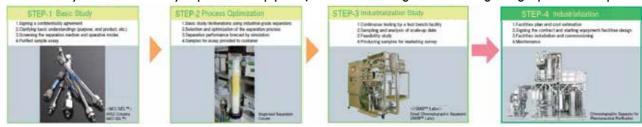
Case 2-B using MMD-SepTM continuous chromatographic separator



Column Capacity	Throughput g/Day	Production days Day/kg-Product
16.6ml-R 4.6Φ × 250mmh × 4 pcs.	0.69	1,460
78.5 ml-R $10.0\Phi \times 250$ mmh $\times 4$ pcs.	3.2	309
314ml-R 20.0Φ × 250mmh × 4 pcs.	13.0	78
985ml-R $28.0\Phi \times 400$ mmh \times 4 pcs.	40.6	25

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in active US DMF Filings

100+

35+
Therapeutic Categories

20,000+ Employees Worldwide







Ligand coverage 3.6 µmol/m

d90/d10 < 1.5

KEY FEATURES

• N_{0.5} (toluene) typically

110 000 plates/m

USP tailing (toluene) < 1.1

Reduced plate

height (h) \leq 2.0



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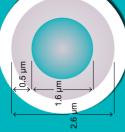




pH 1-9 (C18) and pH 1-8 resin stable between Chromatographic

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FEEDBACKS

AND MORE...





I feel, time management and selection of content and speakers was the best part of the event.

Aishwarya S.

Research Associate, N2 P2 Inc.

Arrangement is excellent Manish!
Coordination was great to hear & be aligned.

Ashutosh Sharma

Assistant Vice President, Sun Pharmaceutical Industries Ltd. Very good networking and sharing of knowledge about purification was the highlight of this PURIFY!

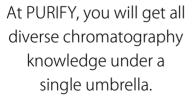
Ashok Tukaram Chaudhari

Associate Director – Analytical Research, Emcure Pharmaceutical Ltd.

Networking is the best opportunity for me at PURIFY'23.

Brice Herve Sarrail

Managing Director,



Dadasaheb Jadhav

Associate Principal Scientist - CRO AR&D, Laxai Life Sciences The best thing about PURIFY'23 was the structure of the programme.

M V Narendra Kumar Talluri

Director- Knowledge Management and Tech Support, Daicel Chiral Technologies (India) Pvt. Ltd.





To know the application of various chromatographic techniques in a day & get literature & contacts was the best at PURIFY!

Vivek B. Khare

Managing Director,
Polypeptide Laboratories Pvt. Ltd.

Quality and diversity of speakers and the panel discussion on oligonucleotides were the best things of PURIFY'23!

Subramanian S. Iyer

Technical Director, Smart Labtech Pvt. Ltd. I had a fantastic experience at the PURIFIY'23 event! The organisation, speakers and overall atmosphere were top-notch. I got valuable insights and met wonderful people. Overall a good event.

Lalaso Mahind

Application Manager - Chromatography, Avantor Performance Materials India Pvt. Ltd.

Warmth **Personified!**

Another first! Live
performance as the attendees
walked in was truly providing
the right melody, in symphony
with the elegance and elance
of a PURIFY event.

PURIFY'23 is focussed and well managed.

Amit Lad

Chromatography Manager - India, Fuji Silysia Chemical S. A.



Every single speaker is an institution and has shown a new path into the future of purification.

Chandra Mouli Batthula

Research Scientist - I. Laurus Labs Ltd.

A Digital **Podium!**

typical static podium to a 'digital podium' with unique communication

> The right Stakeholders are participating in PURIFY. This will result in a better ecosystem in separation and purification.

Narender Kumar

Assistant Manager, Mitsubishi Chemical Aqua Solutions

The event is very informative. It provides a great opportunit for all of us to enhance our knowledge of analytical tools.

Subhadeep Basu

Deputy Manager, Jodas Expoim Pvt. Ltd.

Case studies using various chromatographic techniques presented by YMC was good.

Thangarasu Ponnusamy

Principal Scientist, Alembic Pharmaceuticals Ltd.



Peptide purification using Improved SMB was the best part of PURIFY'23!

Ramesh Pawar

Apicore Pharmaceuticals Pvt. Ltd.

Exposure to the latest analytical solutions and techniques was the best part of this edition of PURIFY!

S. Srimurugan

Principal Scientist-I, Apitoria Pharma Pvt. Ltd.





Purnendu Roy Chowdhury

Vice President - Analytical, TCG Lifesciences Pvt. Ltd.

The panel discussion on oligonucleotides process chromatography, scale up strategies & solutions was the best part of the event.

Atul Harshe

Director - Production, Polypeptide Laboratories Pvt. Ltd.

Specificity of topics and involvement of senior leadership of Custage are the best parts of the event.

Satyajeet Tillu

General Manager and Site Head - Peptides, Piramal Pharma Solutions



Beyond **Business**

At PURIFY'23 along with providing 'Knowledge', we wish you wealth, prosperity and positive energy!





PURIFY'23 is about good networking opportunity to meet all the purification experts.

Dileep Chandra Sreerama

Field Application Specialist (Chromatography), Buchi India Pvt. Ltd. Networking with distinguished individuals working on innovative technologies was the best at PURIFY'23.

Smita Kale

Director, Sanovaskale Technologies Pvt. Ltd.

Oligopeptide purification presentation was the best for me at PURIFY'23.

Gopikrishna Yenduri

Principal Scientist-Analytical, Sai Life Sciences Ltd.

New ideas and discussion have given hope for the best possibilities for better purification.

Narayana Prasad Kappala

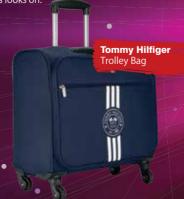
Senior Manager, Sun Pharmaceutical Industries Ltd.

LUCKY DRAW WINNERS!

It's not about luck favouring the brave, it's finally about attending the PURIFY Conclaves! It's exciting right till the end! Best brands in its category are chosen 'dil se' to be handed over to the 'lucky ones' at the event in a manner that the industry lauds!



Chandra Mouli Batthula, Research Scientist - I, Laurus Labs Ltd. (extreme right) wins the Mega Prize, presented by Jyoti Chawla (left), while Katkam Srinivas looks on.





M. Suresh Kumar, AR&D - Preparative, MSN Laboratories Pvt. Ltd. (right) is all smiles when he wins his prize, presented by Raveendranath Govindaraj, Founder and Managing Partner, Lab Iconics Technologies LLP, Hyderabad (left).



The venue is very good and event organisation is also very good.

Sambasivarao Vattikuti

ACG-COM-LSS Global Sales, Agilent Technologies India Pvt. Ltd.

Lecture of Andreas Bhagwani was the most insightful with respect to concept to commercialization and the best part of PURIFY'23.

Bhavin Patel

Chief Executive Officer, Ipsum Lifesciences LLP



PURIFY23 was a very informative event.

I. Kizar Ahamed

Group Leader - 1, Aurigene Oncology Ltd.





I feel networking, new additions in stall / companies, new products was excellent at PURIFY'23!

Manjunath Dudhanikar

Sales Lead, M R Sanghavi & Co.



Shiva Shyam, General Manager, YMC India Pvt. Ltd. (right) is joyous on receiving his prize, presented by Katkam Srinivas, Sr. Vice President, Global Head, Sales & Marketing - API, MSN Laboratories Pvt. Ltd., Hyderabad (left).



Pravin Gawand, R & D Manager, Chemtron Science Laborotories Pvt. Ltd. (right) receives his prize from M. Damodharan, Chief Quality Officer, Global Quality & Regulatory Affairs, Sai Life Sciences Ltd., Hyderabad (left).



Dadasaheb Jadhav, Associate Principal Scientist - CRO AR&D, Laxai Life Sciences (left), a proud winner; the prize is presented by Muralidharan Chandrakesan, Associate Vice President, Auropeptide Ltd., Hyderabad (right).



JBL Vibe 200TWS True Wireless Earbuds

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The best thing about PURIFY'23 was that we met focused customers related to purifications.

Malladi Srinivas

Chief Scientific Officer, Chromachemie Laboratory Pvt. Ltd. Networking opportunities for meeting all the pharma people at one place was best at Purify'23.

Md. Mahamood

Director,

DSP Instruments Pvt. Ltd.

Stall and speakers to me were standout this PURIFY'23!

Shyam Kanda

Senior Manager, USP India The scientific fraternity and meeting at one glance was great at PURIFY'23.

Sukesh Tadakapally

Country Head - Sales & Service, Aditya Scientific Event management, co-ordination, overall planning and implementation was excellent this PURIFY!

Priyanka Vijay Kankate

Operation Manager, Millennial Materials And Devices India Pyt 1 td



Contact: Rashi Jeswani; rashi@custage.com +91-91366 08573

PURIFY Embraces AI

PURIFY continues to be forward looking in its implementation and showcased the power of AI wherein every attendee could register his/her face, and AI would do image mapping and share all the images where he/she is featured, right on their 'WhatsApp'! The participants were excited at this prospect and amazed with the response!



The best part of the
event was the
presentation from
L. K. Rao about the
2000 mm DAC column.

Hima Prasad Naidu

Associate Director - I, Mylan Laboratories Ltd. Mainly focussed on prep purification, they justify the name 'Purify'.

Varun Gupta

Director, YMC India Pvt. Ltd.

PURIFY always exceeds our expectations. It provides the best networking opportunities.

Prashant Shetkar

CEO, N2 P2 Inc.



4

Bringing new technologies at one place with expert explanations was the best part of PURIFY'23!

Babu Reddy G.

Senior Scientific Manager, Aragen Life Sciences Ltd.

A badge that signifies knowledge, business and being a part of the elitist group of the most discerning 'purification chromatographer'!

A symbol of prestige!





Met all combi flash purification clients and visitors at one place.

Sathish Burra

Area Manager, Septech Marketing LLP

Well Organised! The interaction with each team helpful.

Rohitkumar Yadav

Senior Manager - 2, Sun Pharmaceutical Industries Ltd.

Great networking opportunities with insights related to our work.

Jyotiranjan Parija

Manager, Biological E Ltd.

> I think this is good platform to know about preparative techniques.

> > Pallerla Satish Kumar

Senior Scientist - I, Apitoria Pharma Pvt. Ltd.

Pre-event communication was excellent. The registration process was smooth.

Sujay Basu

Associate Director, **Eurofins Advinus**



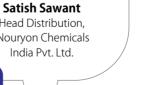
PURIFY'23 covered and touched each part of purification.

Nitin Bansode

Senior Research Investigator (Oligonucleotides / Dc), Syngene International Ltd.

Networking was the best part of PURIFY'23!

Head Distribution, **Nouryon Chemicals** India Pvt. Ltd.





The agenda is the best thing about PURIFY'23!

Raj Kiran Ch

Field Marketing, Phenomenex India Pvt. Ltd. Process scaleup chromatography strategies and process development optimisation and scaleups, were good topics at PURIFY'23.

Prakash Challa

Deputy Manager, Virchow Biotech

PURIFY is all about bringing people in chromatography purification under one roof.

Narendra Dabburi

Director,
Lisure Science (Suzhou) Co., Ltd.



Meeting all chromatography community under one umbrella was excellent at PURIFY'23

Onkar Santan

Scientific Manager, Biocon Ltd.

Networking with extended industry and development of knowledge was best at PURIFY'23!

Omika Sharma

Manging Director, Shreetech Associates



The Big Bag!

The bag got its share of appreciation as well. A quality bag containing quality content for the discerning delegates! This one had it all! The latest information sheets from the sponsors reached every single attendee.

CHROMATOGRAPHY Connect • March 2024



Best part of the event was to know about SFE/SFC upgraded chromatography.

Anindya DasAdvinus



Anurag Trivedi

Vice President API - Analytical, Lupin Ltd.



Murali ArumugamSyngene International Ltd. (BBRC)

PURIFY'23 was a great place to interact with delegates and vendors under one platform. I appreciate, team PURIFY for organising this great event.

Mahendra Reddy N.

National Manager - Technical Sales and Service, Santai Technologies Inc.

Good information about techniques & sharing knowledge with each other was good too!

Ramisetti Ganesh

Associate Scientist, Aragen Life Sciences Ltd.

One of the star attractions at the event was the 'Wall of Fame', which acknowledged the 70+ speakers who have stood on the 'PURIFY Dais' thus far and shared their vision and experience, helping to elevate the laurels achieved by chromatography purification to newer heights.

Diwali Wishes!

Now, that's something PURIFY would never miss...an opportunity to wish all its stakeholders. With Diwali just round the corner then, PURIFY resorted to an indulgent way to wish every participant by distributing delicacies such as Balushahi and Doodh Saffron Peda on each table! We were overwhelmed at this opportunity!



PURIFY'23 was all about less time more exposure.

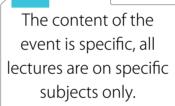
Sadhan Parial

Managing Partner, Ultra Fine Chem & Inst

Nice seminar for learning new things.

M. Suresh Kumar

AR&D - Preparative, MSN Laboratories Pvt. Ltd.



Pravin Gawand

R & D Manager, Chemtron Science Laboratories Pvt. Ltd. Content was current, and speakers were engaging.

Madhu Uttamsingh

Designated Partner, Hemmo Pharma LLP

Organising, and the experience is the best thing of PURIFY'23!

G. R. Rajesh

Managing Director, National Chromatography Inco



The SMB purification presentation by Knauer and the Daicel presentation, to me were the best part of the event.

Shiva Kumar S.

Chemveda Life Sciences Pvt. Ltd.

Meeting all who's who in chromatography technology, to me, is the best aspect of PURIFY'23!

Nileshkumar Badani

Managing Director,
Sanitech Engineers Pvt. Ltd.



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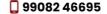


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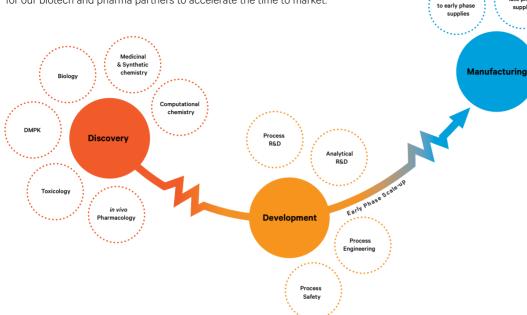




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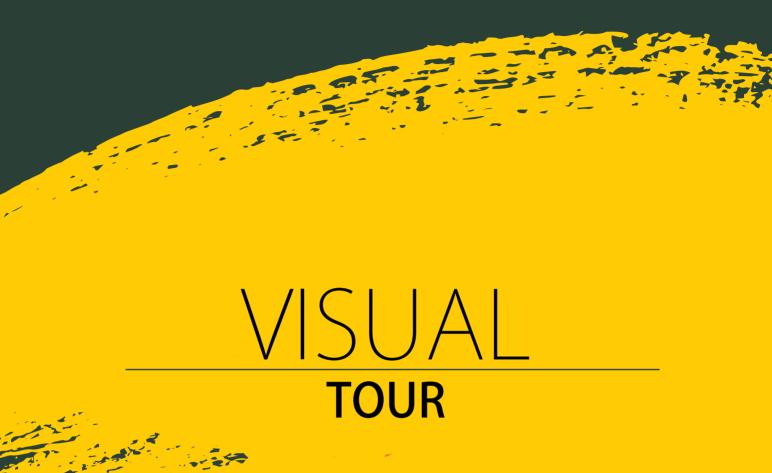
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Days Before to **Day Before!**

It was built brick by brick; some days challenging... some nights fun...weeks of chaos, yet together we were always on the run! We tried to keep in mind the minutest of details...we, however, did slip at places only to reaffirm that we would get up better and build another one brick by brick again!























The banquet is prim and proper... awaiting its valued attendees!







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Crowning **Glory**

The hour dawned, unveiling of PURIFY'23 was an emotional moment for us as we were set to unveil the biggest PURIFY event ever! Pearl of an edition, rightfully, in the city of pearls! This is the biggest moment of truth for all our efforts...thank you, dear Industry, for your overwhelming response in every single way!











Constellation of **Stars**

The celestial speakers, as they spoke, took the event to another orbit. It turned out to be akin to the 'Big Bang Theory' that vividly provided a 360 degree perspective to the planet called 'Chromatography Purification'. The speakers made sure that there was no dark matter...everything highlighted was lucidly explained.



Jayesh Ranjan, I.A.S., Principal Secretary, Information Technology (IT) & Industries and Commerce (I&C), Government of Telangana



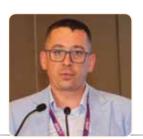
Andreas Bhagwani CEO, Nanologica AB, Sweden



Sambasivarao Vattikuti ACG-COM-LSS Global Sales, Agilent Technologies, Hyderabad



Birger HolzSenior Business Development
Manager Asia, KNAUER,
Germany



Piotr Kesicki International Sales Manager, SFE Process, France



L. Koteswara RaoManaging Director,
Intech Analytical Instruments,
Hyderabad



Sandeep B. KaleChief Executive Officer,
Sanovaskale Technologies Pvt. Ltd.,
Pune



Olga Krivosheeva Application Project Manager, Nanologica AB, Sweden





Tokumaru IzuruDivision Manager, Director of the Board, Mitsubishi Chemical Aqua Solutions, Japan



Khaled S. MriziqSenior Global Product Management
Manager, Process Chromatography,
Bio-Rad Laboratories, USA



Charles MY Lim
Director - International Business,
Lisure Science (Suzhou) Co. Ltd.,
China



N. Hari Technical Director, Inexus Biotech Pvt. Ltd., Chennai



Arie Kant Managing Director, Sykam GmbH, Germany



Brice SarrailManaging Director,
SFE Process,
France



Navin Devadiga
Asst. Manager - Drug Discovery,
Business Development, Shimadzu
Analytical (India) Pvt. Ltd., Mumbai



M. V. Narendra Kumar T.
Director- Knowledge Management
and Tech Support, Daicel Chiral
Technologies India, Hyderabad



Kandukuri Nagesh Kumar Associate Director - Application Lab, YMC India Pvt. Ltd., Hyderabad



Lalaso Mahind
Application Manager Chromatography, Avantor
Performance Materials Pvt. Ltd.,
Mumbai



Dileep Chandra Sreerama
Field Application Specialist
(Chromatography),
Buchi India Pvt. Ltd.,
Bengaluru



Raveendranath Govindaraj Founder and Managing Partner, Lab Iconics Technologies LLP, Hyderabad



Panel Discussion

Importance of Investing in Right Technologies - Imperative for Business Growth





Madhu UtamsinghDesignated Partner, Hemmo Pharma LLP,
Mumbai



Ankur Vaid

Joint Managing Director & CEO,
Concord Biotech Limited, Ahmedabad



Moderator: **M. Damodharan** Chief Quality Officer, Global Quality & Regulatory Affairs, Sai Life Sciences Ltd., Hyderabad



E. K. Lee
Professor Emeritus, Dept. of Bionano
Engineering, HanYang University Erica,
Korea





Raghavendra Goud Vaggu Exec-Director, PharmNXT Biotech, Pune



Ravdeep Singh Anand Chief Executive Officer, Hanugen Therapeutics Pvt. Ltd., Bengaluru;

Panel Discussion Demystifying the Complexity of Oligonucleotides Business





Nitin Bansode
Senior Research Investigator
(Oligonucleotides / DC),
Syngene International Ltd., Bengaluru



Moderator: **Satyanarayana Kota**Director-Technical,
Devi Pharmatech Pvt. Ltd., Hyderabad





Katkam SrinivasSr. Vice President, Global Head,
Sales & Marketing - API,
MSN Laboratories Pvt. Ltd., Hyderabad



Muralidharan Chandrakesan Associate Vice President, Auropeptide Ltd., Hyderabad

Panel Discussion Al, a Disruptor / Enabler for the Pharma and Bio-pharma Industries



Moderator: **Manish Chawla** Managing Partner, Custage Marketing Solutions LLP, Mumbai



M. Damodharan Chief Quality Officer, Global Quality & Regulatory Affairs, Sai Life Sciences Ltd., Hyderabad







The light of knowledge shared at PURIFY'23; Jayesh Ranjan, I.A.S., Principal Secretary, Information Technology (IT) & Industries and Commerce (I&C), Government of Telangana, adorned the event as the Chief Guest, as he hands over 'the light of knowledge' to Andreas Bhagwani, CEO, Nanologica AB, Sweden, who continues to be an ardent supporter of PURIFY Conclaves...Title Sponsor for the 3rd time in a row!



Baat **Bann Gayi!**

They spoke, and they spoke! Networking opportunities scored high in both, quantity and quality. This magnum opus from Custage Marketing Solutions struck a strong chord amongst all - be it business or personal!





























































































































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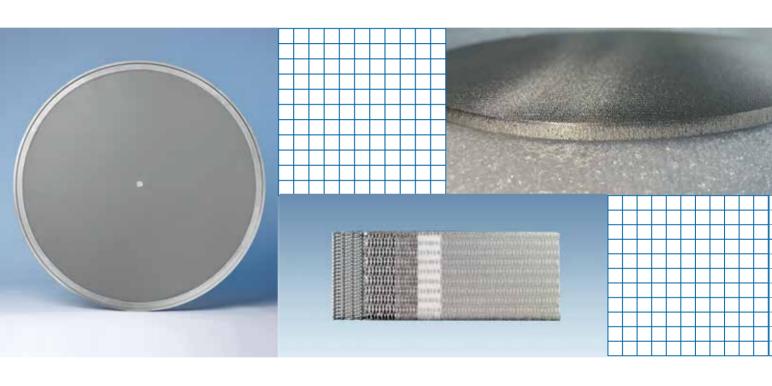


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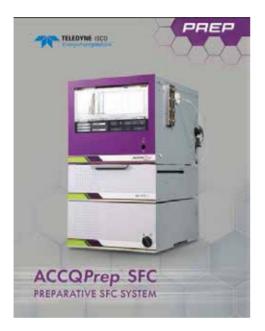
Teledyne Isco Inc., & Septech Marketing LLP

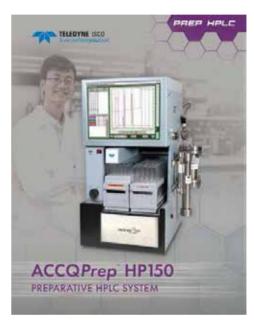
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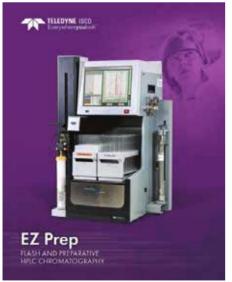
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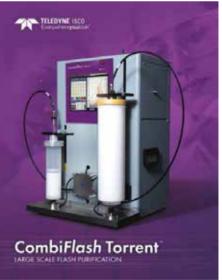
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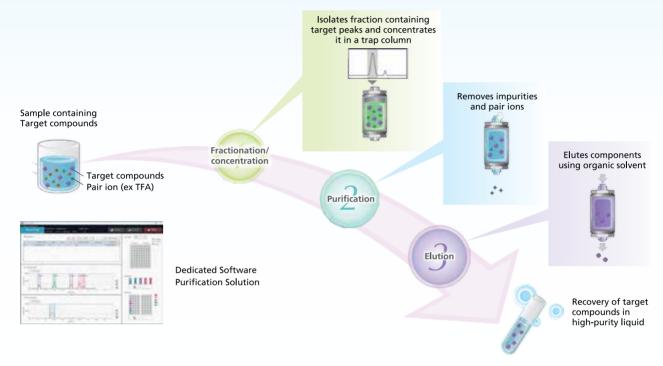


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